

HMD Fusion Back Cover Replacement



INTRODUCTION

Use this guide to replace a cracked or damaged back cover on your HMD Fusion phone.

🔧 TOOLS:

- SIM Card Eject Tool (1)
- T3 Torx Screwdriver (1)
- Opening Picks (Set of 6
-) Spudger (1)
- Angled Tweezers (1)

Step 1 – Remove the SIM card tray



- Firmly press a SIM eject tool into the SIM card tray hole on the left edge of your phone until the tray ejects.
- Remove the SIM card tray.

Step 2 – Remove the back cover screws

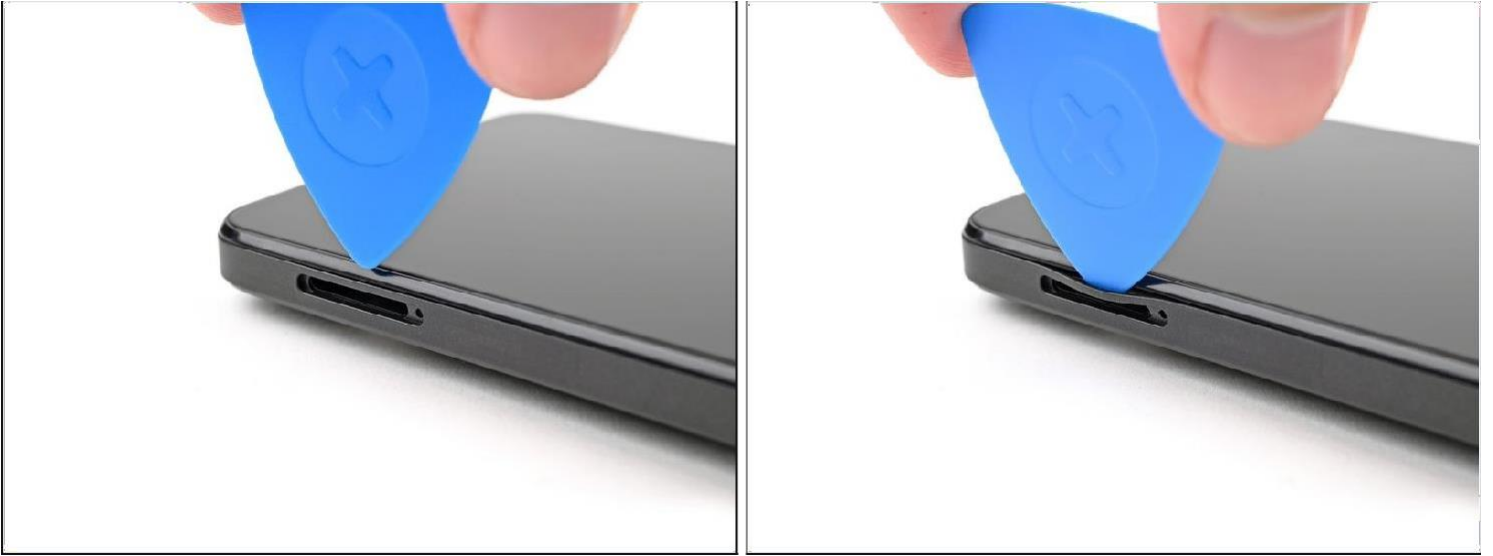


- Use a T3 Torx screwdriver to remove the sixteen 5.0 mm-long screws securing the back cover.
- Use your fingernails, or angled tweezers, to remove any stuck screws.
 - ⓘ The screws are secured tightly in the back cover, so remove them gently. Move to the next step and follow the guide normally.

Step 3

- ⓘ During the next four steps, the remaining back cover screws might fall out unexpectedly.
- ⓘ To avoid losing screws, you can place a tray or bowl under the phone while you work.

Step 4 – Unclip the back cover



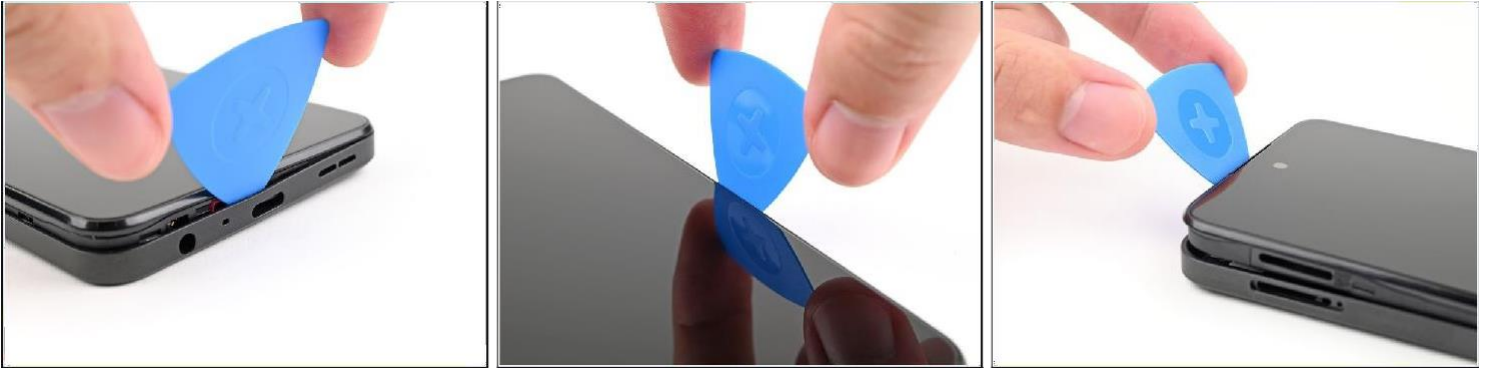
- Flip your phone over so the screen is facing up.
- Insert the tip of an opening pick between the back cover and frame at the SIM card tray cutout.

Step 5



- Slide the opening pick along the left edge to begin unclipping the back cover.

Step 6



- Continue sliding the pick around the perimeter of your phone until the back cover is fully unclipped.
- ⓘ The corners can be tricky to unclip and may take some force. If you're having trouble, try prying up with the pick.

⚠ Don't try to fully remove the cover yet, as it's still connected by a delicate cable.

Step 7



- Carefully flip your phone over so the back cover is facing up.
- Lift the back cover off the frame and flip it over the left edge of your phone, laying the cover flat on your work surface.

⚠ Be very careful not to strain the back cover's delicate cable.

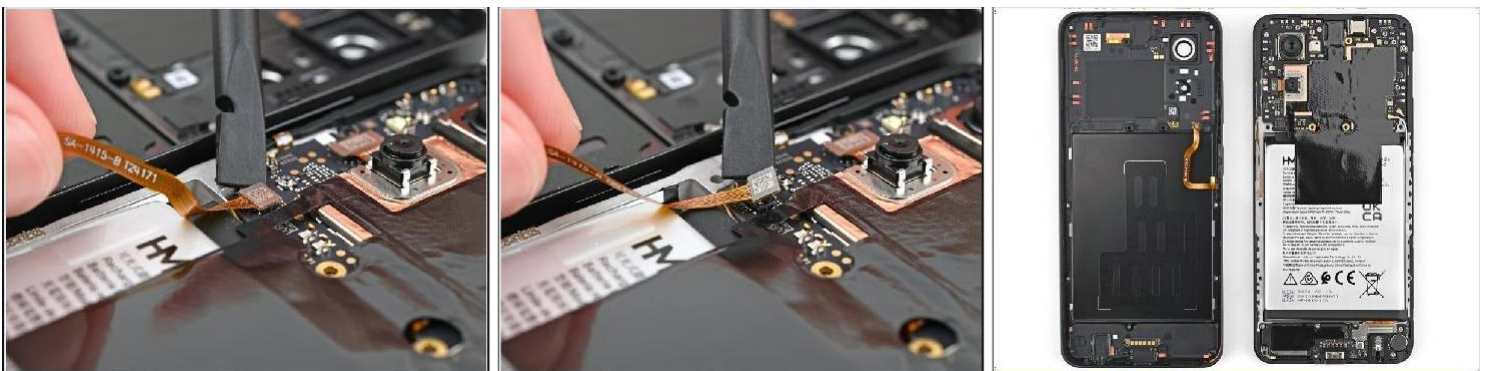
- ☑ During reassembly, place the back cover onto the frame and firmly press around the perimeter to reengage all the clips.

Step 8 – Disconnect the battery



- Use a Spudger to pry up and disconnect the battery press connector. (Refer Snap -1 onnext Page)

Step 9 – Disconnect the power button



- Use a Spudger to pry up and disconnect the power button press connector.
- Remove the back cover.

Snap -1



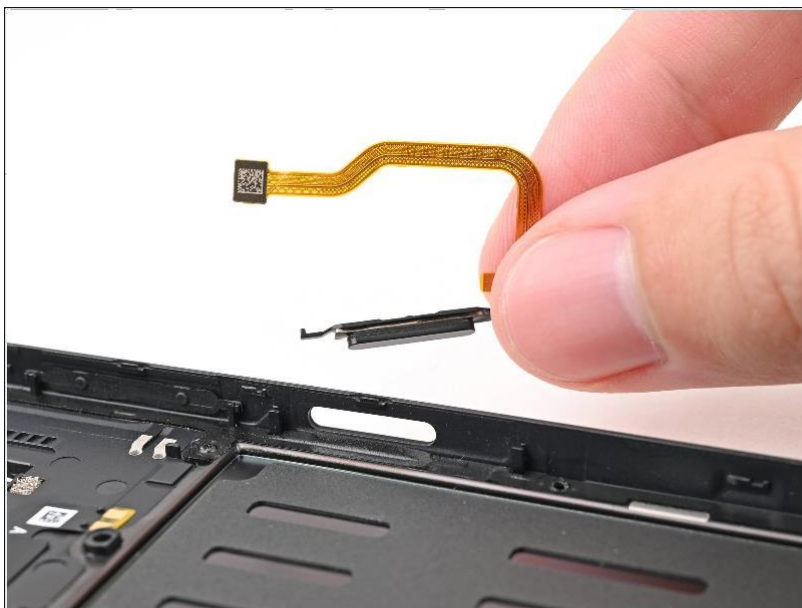
Step 10 – Remove the power button



i If your replacement back cover doesn't come with a power button pre-installed, follow the next two steps to remove and transfer it.

- Use the tip of a spudger to lift the two rubber arms securing the power button out of their slots in the back cover.

Step 11



- Lift the power button out of the recess in the back cover and remove it.